



AITiN Coated

**Metric Thread Internal & External
End or Side Coolant**

Tool Size	Cutting ø	Length of Cut	OAL	# of Flutes	Shank ø	AITiN Coated	
						End Coolant Part #	Side Coolant Part #
M5 X .80	.120	.312	2	3	3/16	RM20424EC	-
M5 X .80	.120	.312	2	4	3/16	-	RM20424SC
M6 X 1.00	.170	.500	2-1/2	3	3/16	RM20426EC	-
M6 X 1.00	.170	.500	2-1/2	4	3/16	-	RM20426SC
M8 X .75	.235	.625	2-1/2	3	1/4	RM20428EC	-
M8 X .75	.235	.625	2-1/2	4	1/4	-	RM20428SC
M8 X 1.00	.235	.625	2-1/2	3	1/4	RM20430EC	-
M8 X 1.00	.235	.625	2-1/2	4	1/4	-	RM20430SC
M8 X 1.25	.235	.625	2-1/2	3	1/4	RM20432EC	-
M8 X 1.25	.235	.625	2-1/2	4	1/4	-	RM20432SC
M10 X 1.25	.300	.750	3	4	5/16	RM20434EC	RM20434SC
M10 X 1.50	.300	.750	3	4	5/16	RM20436EC	RM20436SC
M12 X 1.00	.360	.875	3-1/2	4	3/8	RM20438EC	RM20438SC
M12 X 1.25	.360	.875	3-1/2	4	3/8	RM20440EC	RM20440SC
M12 X 1.75	.360	.875	3-1/2	4	3/8	RM20442EC	RM20442SC
M14 X 1.50	.360	.875	3-1/2	4	3/8	RM20444EC	RM20444SC
M16 X 2.00	.470	1.250	3-1/2	5	1/2	RM20446EC	-
M16 X 2.00	.470	1.250	3-1/2	4	1/2	-	RM20446SC
M18 X 2.50	.470	1.250	3-1/2	5	1/2	RM20448EC	-
M18 X 2.50	.470	1.250	3-1/2	4	1/2	-	RM20448SC
M20 X 3.00	.470	1.250	3-1/2	5	1/2	RM20450EC	-
M20 X 3.00	.470	1.250	3-1/2	4	1/2	-	RM20450SC

Note: Threadmills with End Coolant have one hole, threadmills with Side Coolant have a hole for each Flute.

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005



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